



LJJC-CNC-550

铝型材数控自动切割锯
CNC Automatic Cutting Saw For Aluminum Profile

[性能特点]

- 该机主要用于铝门窗角码型材的批量切割及大截面工业铝型材的90°锯切加工。
- 刀具使用硬质合金锯片，电机功率大，切削速度高、生产效率高、加工精度高。
- 该机操作简单，性能可靠，技术先进，易于维护保养。
- 采用施耐德伺服电机与滚珠丝杠连接，定位更加准确，自动化程度高。
- 采用西门子触摸屏，操作简便直观。

[Product Features]

- Corner connector profile cut in batch quantity and batch size 90°.
- Cutter is made from horniness alloy driven by powerful motor profile cutting is high efficiency and high precision.
- Operated easily, good performance, advance technical, easy maintenance.
- Schneider servo system connected with screw linear make the location accurately, supermatic.
- Siemens touch screen easy to operate.



技术参数 Technical Parameters

电源	Power supply	380V 50Hz
工作气压	Air press	0.6 ~ 0.8MPa
耗气量	Air consumption	200L/min
自动送料长度	Auto feeding range	5 ~ 1200mm
锯切宽度 × 高度	Section size width × height	360 × 160 mm
切割型面平面度	Surface plane	≤0.10 mm
切割型面垂直度	Verticality	0.1mm
切割型面粗糙度	Roughness	Ra12.5μ m
电机功率	Power	4kW
电机转速	Motor rev	2890r/min
锯片尺寸	Cutter spec	φ 550 × φ 30 × 4.4 × Z120
锯片进给速度	Cutter feeding speed	0-3m/min
外形尺寸(长×宽×高)	Machine dimension(L × W × H)	5900 × 1800 × 1740mm
重量	Weight	940Kg