

PPD103D/PP103B/PP103N

数控液压冲钻孔机/数控液压冲孔机
CNC Hydraulic Plate Punching and Drilling Machine

[设备描述]

- 主要用于铁塔类连接板及立体车库平板的数控冲孔及钻孔。
- 本机设有四个工位(两个冲孔模位、一个打字模位及一个钻孔工位)。工位切换自动进行。

[Machine Description]

- Mainly used for CNC punching and drilling the connecting plates for steel tower or for automatic parking system.
- There are four working stations including two punching stations, one marking station and one drilling station. It can shift working stations automatically.

🔍 技术参数 Technical Parameter

		PPD103D	PP103B	PP103N
加工连接板范围	Work piece size			
冲孔	Punching	1500×800mm	1500×800mm	1500×775mm
钻孔	Drilling	1200×800mm	/	/
最大冲孔直径	Max. punching diameter	Ø25.5 mm	Ø25.5mm	Ø25.5mm
钻孔直径范围	Drilling diameter range	Ø12-Ø50mm	/	/
最大钻孔厚度	Max. drilling thickness	35mm	/	/
最小孔边距	Min. hole edge distance	25mm	25mm	25mm
最大冲孔压力	Max. punching force	1000kN	1000kN	1000kN
最大打字力	Max. marking force	800kN	800kN	/
字号尺寸	Character size	14×10×19mm	14×10×19mm	/
字符数量(个)	Character Qty(pc)	10	10	/
X/Y轴速度	Speed of X/Y axis	12m/min	12m/min	12m/min
液压系统压力	Hydraulic system pressure			
高压	high pressure	25MPa	25MPa	25MPa
低压	low pressure	5.5MPa	5.5MPa	5.5MPa
气源压力	Air supply pressure	0.5~0.8Mpa	0.5~0.8Mpa	0.5~0.8Mpa
电机总功率	Motor total power	about 26kW	about 20kW	about 20kW
外形尺寸	Overall dimension(L×W×H)	3020×2522×2750mm	3020×2522×1880mm	3020×2522×1880mm

