



本产品已申请国家发明专利 专利号：2012 2 0456609.6

## PPC027

平板数控冲割生产线 Steel Plate CNC Punching & Cutting Machine Line

### [设备描述]

用于对载车板边梁平板坯料进行冲孔、切割(选配)加工。具有冲孔精度高、冲孔切割速度快、生产成本低、生产效率高、转型速度快的特点。既适应于单品种大批量生产，又适应于开发新产品时的单件生产。

### [Machine Description]

It is used for punching and cutting ( optional ) the blank of the side beam of the vehicle carrying plate. Has the characteristics of high punching precision, high punching cutting speed, low production cost, high production efficiency and high transformation speed. It is not only suitable for mass production of single variety, but also suitable for single production when developing new products.



### 技术参数 Technical Parameter

		PPC027
板料长度	Sheet length	2000-6000mm
板料宽度	Sheet width	最大 Max.550mm
板料厚度	Sheet thickness	3~4mm
冲孔力	Punching force	200kN
数控冲孔机模位数	Numerical control punching machine die number	7个(分两排, 前排4个后排3个) 7 ( in two rows, 4 in the front row and 3 in the back row )
最大冲孔直径	Maximum punch diameter	Ø30mm
最小冲孔直径	Minimum piercing diameter	大于等于板厚 Greater than or equal to the plate thickness
最小孔边距	Minimum hole margin	≤Ø16 的孔 20mm, > Ø16 的孔 70mm 16 holes 20 mm or less, > 16 holes 70 mm.
切割速度	Cutting speed	2m/min
总功率	Total power	约 25kW
总重量	Total weight	约 12T
生产线外形尺寸	Dimension of production line	约 14000 × 5700 × 2500mm